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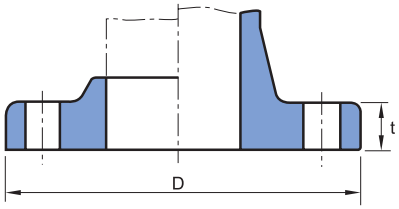
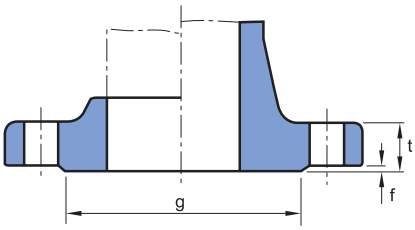
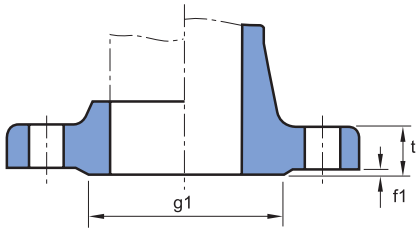
FACING DIMENSIONS JIS B2220 FLANGE STANDARD



FLAT FACE



RAISED FACE (LARGE)



RAISED FACE (SMALL)

Unit : mm

Nominal Dia. of Flange	Sectional Dimensions of Flange												Small Raised Facing	
	5K		10K		16K		20K		30K		40K 63K		g1	f1
	g	f	g	f	g	f	g	f	g	f	g	f		
10	39	1	46	1	46	1	46	1	52	1	52	1	35	1
15	44	1	51	1	51	1	51	1	55	1	55	1	42	1
20	49	1	56	1	56	1	56	1	60	1	60	1	50	1
25	59	1	67	1	67	1	67	1	70	1	70	1	60	1
32	70	2	76	2	76	2	76	2	80	2	80	2	68	2
40	75	2	81	2	81	2	81	2	90	2	80	2	75	2
50	85	2	96	2	96	2	96	2	105	2	105	2	90	2
65	110	2	116	2	116	2	116	2	130	2	130	2	105	2
80	121	2	126	2	132	2	132	2	140	2	140	2	120	2
90	131	2	136	2	145	2	145	2	150	2	150	2	130	2
100	141	2	151	2	160	2	160	2	160	2	165	2	145	2
125	176	2	182	2	195	2	195	2	195	2	200	2	170	2
150	206	2	212	2	230	2	230	2	235	2	240	2	205	2
175	232	2	237	2	-	-	-	-	-	-	-	-	-	-
200	252	2	262	2	275	2	275	2	280	2	290	2	260	2
225	277	2	282	2	-	-	-	-	-	-	-	-	-	-
250	317	2	324	2	345	2	345	2	345	2	355	2	315	2
300	360	3	368	3	395	3	395	3	405	3	410	3	375	3
350	403	3	413	3	440	3	440	3	450	3	455	3	415	3
400	463	3	475	3	495	3	495	3	510	3	515	3	465	3
450	523	3	530	3	560	3	560	3	-	-	-	-	-	-
500	573	3	585	3	615	3	615	3	-	-	-	-	-	-
550	630	3	640	3	670	3	670	3	-	-	-	-	-	-
600	380	3	690	3	720	3	720	3	-	-	-	-	-	-
650	735	3	740	3	770	5	790	5	-	-	-	-	-	-
700	785	3	800	3	820	5	840	5	-	-	-	-	-	-
750	840	3	855	3	880	5	900	5	-	-	-	-	-	-
800	890	3	905	3	930	5	960	5	-	-	-	-	-	-
850	940	3	955	3	980	5	1020	5	-	-	-	-	-	-
900	990	3	1005	3	1030	5	1070	5	-	-	-	-	-	-
1000	1090	3	1110	3	1140	5	-	-	-	-	-	-	-	-
1100	1200	3	1220	3	1240	5	-	-	-	-	-	-	-	-
1200	1305	3	1325	3	1350	5	-	-	-	-	-	-	-	-
1300	-	-	-	-	1450	5	-	-	-	-	-	-	-	-
1350	1460	3	1480	3	1510	5	-	-	-	-	-	-	-	-
1400	-	-	-	-	1560	5	-	-	-	-	-	-	-	-
1500	1615	3	1635	3	1670	5	-	-	-	-	-	-	-	-